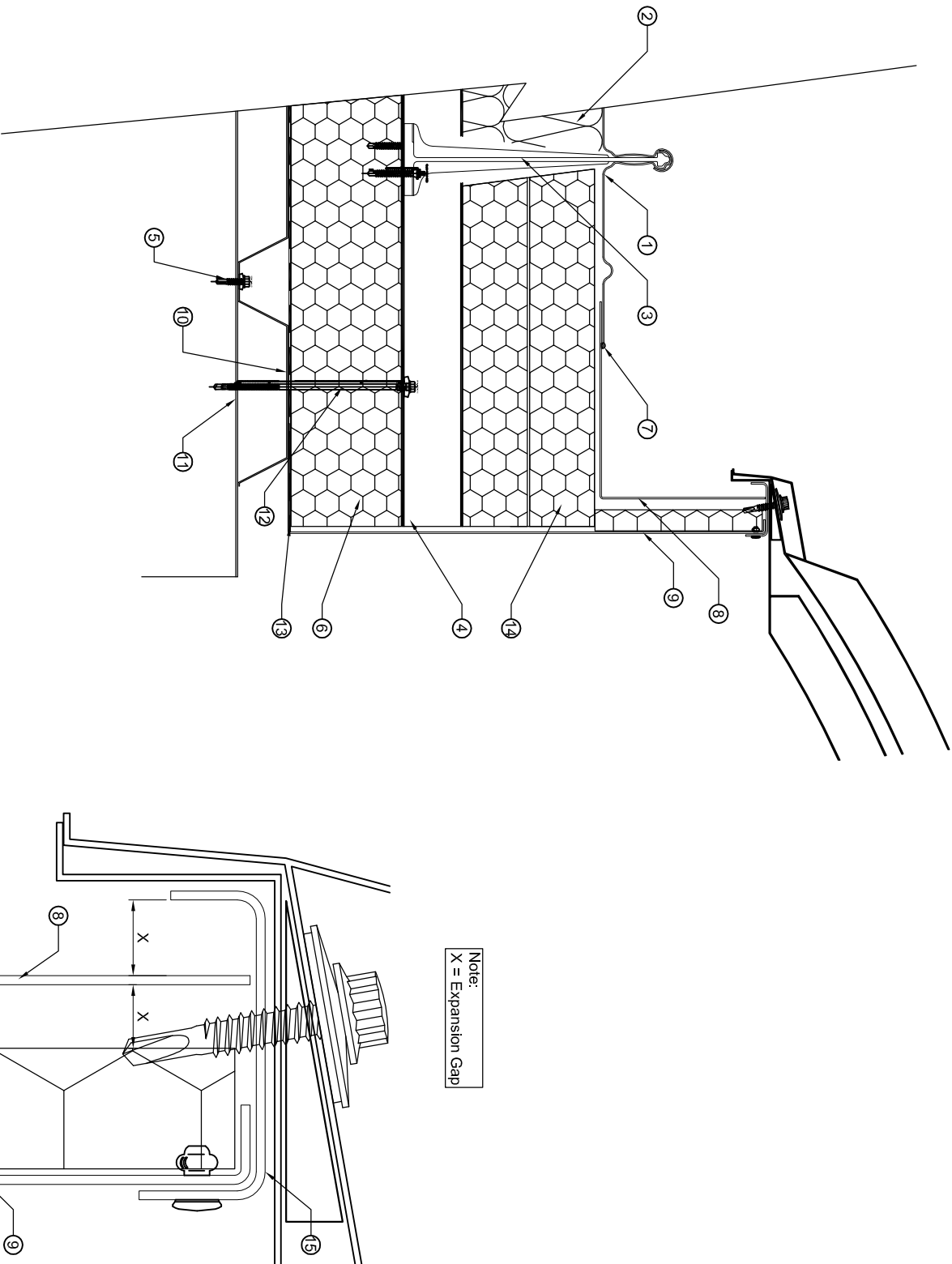


Notes

- 1 Kalzip 65/400 aluminium standing seam top sheet.
- 2 Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- 3 E180 clip.
- 4 99.5x55x1.8mm galvanised steel sub purlin, Grade S280GD+2275
- 5 S.F.S Intec. SD8-T15-5.5x25
- 6 100mm Kalzip Insulation 23 2400mmx1200mm boards
- 7 Kalzip sheet fully welded to flashing
- 8 Aluminium soaker upstand
- 9 Soaker liner
- 10 Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- 11 Cold rolled galvanised steel purlin (by others)
- 12 S.F.S Intec SXC5-S19-5.5x163 fixed through crowns of liner and into purlin.
- 13 Kalzip vapour control layer
- 14 Kalzip Insulation 23 to fully support welded area
- 15 Soaker Capping fixed to soaker liner only

Note:  
X = Expansion Gap



| Revision                         | Drawn          | CHK'D      | Date     | Description |
|----------------------------------|----------------|------------|----------|-------------|
| Project: Kalzip Standard Details |                |            |          |             |
| Client: Kalzip Ltd               |                |            |          |             |
| Title: Roof Light Interface      |                |            |          |             |
| Scale: 1:4 @ A3                  | Date: 28.02.08 | Drawn: OPW | Checked: |             |
| Dwg No. KAL-0-DS-LOWU-7-002      | Rev: B         |            |          |             |

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