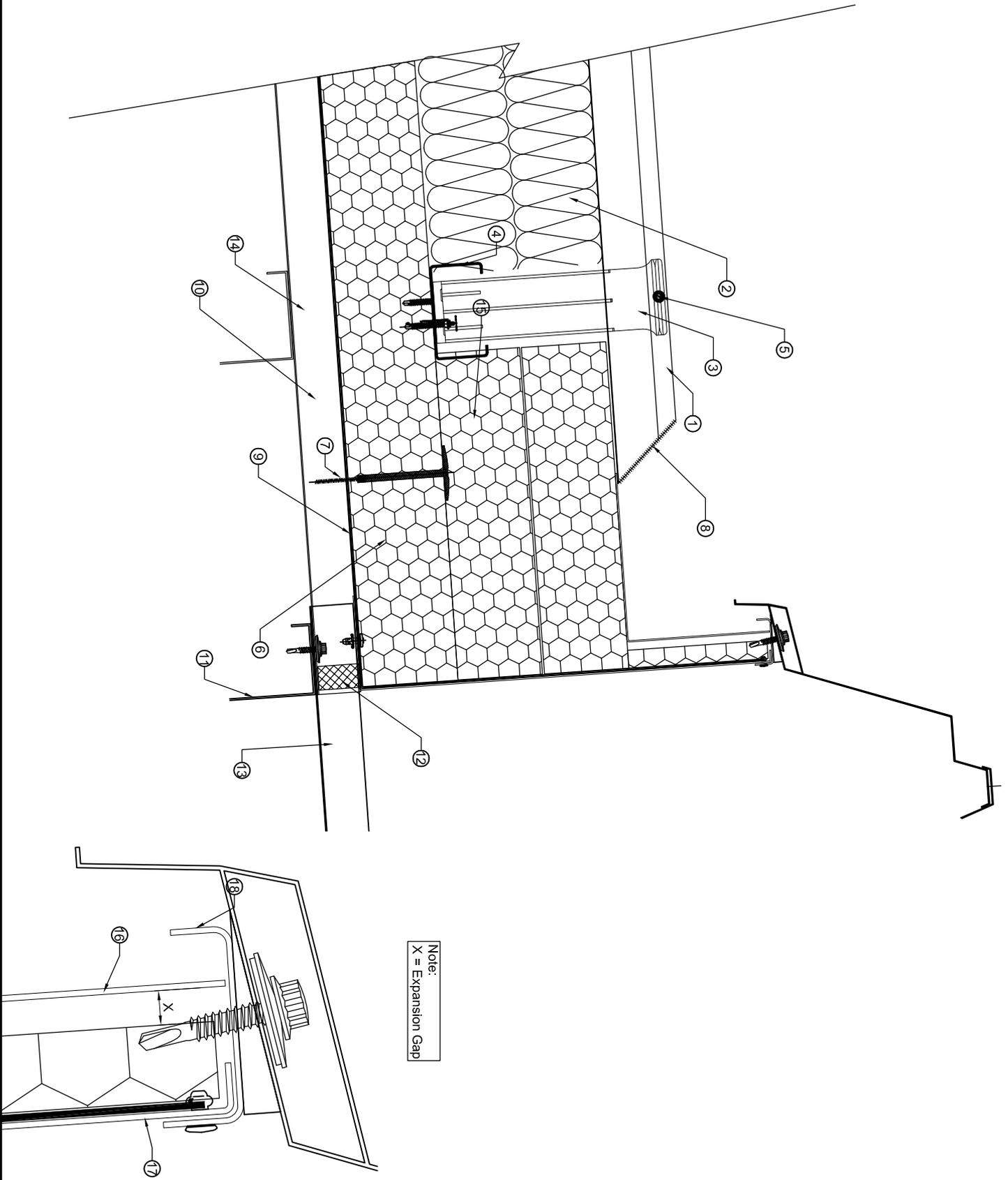


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal Insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin, Grade S280GD+2275
- ⑤ M6 Nut and bolt as fixed point
- ⑥ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑦ S.F.S R45x65/BS-4-8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner
- ⑧ Kalzip seam cut back and fully welded
- ⑨ Kalzip clear vapour control layer.
- ⑩ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (w/c rnb up).
- ⑪ Cold rolled galvanised steel purlin (by others)
- ⑫ Liner Filler.
- ⑬ Translucent Liner Sheet
- ⑭ S.F.S Intec SXCS-19.5-5x163 fixed through crowns of liner and into purlin
- ⑮ Kalzip Insulation 23 to fully support welded area
- ⑯ Soaker flashing upstand
- ⑰ Soaker liner
- ⑱ Soaker capping fixed to soaker liner only

Note:
X = Expansion Gap



Revision	Drawn	CHK'D	Date	Description

	
A Tria Steel Enterprise Kalzip Ltd Haydock Lane, Haydock, St. Helens MERSEYSIDE, WA11 9TY Tel: 01942 295 500 Fax: 01942 295 508	

Project:	Kalzip Standard Details
Client:	Kalzip Ltd
Title:	Soaker Eaves
Scale:	1:4 @ A3
Date:	16.12.08
Drawn:	OPW
Checked:	
Dwg No.	KAL-0-DS-LOWU-7-001
Rev:	B

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