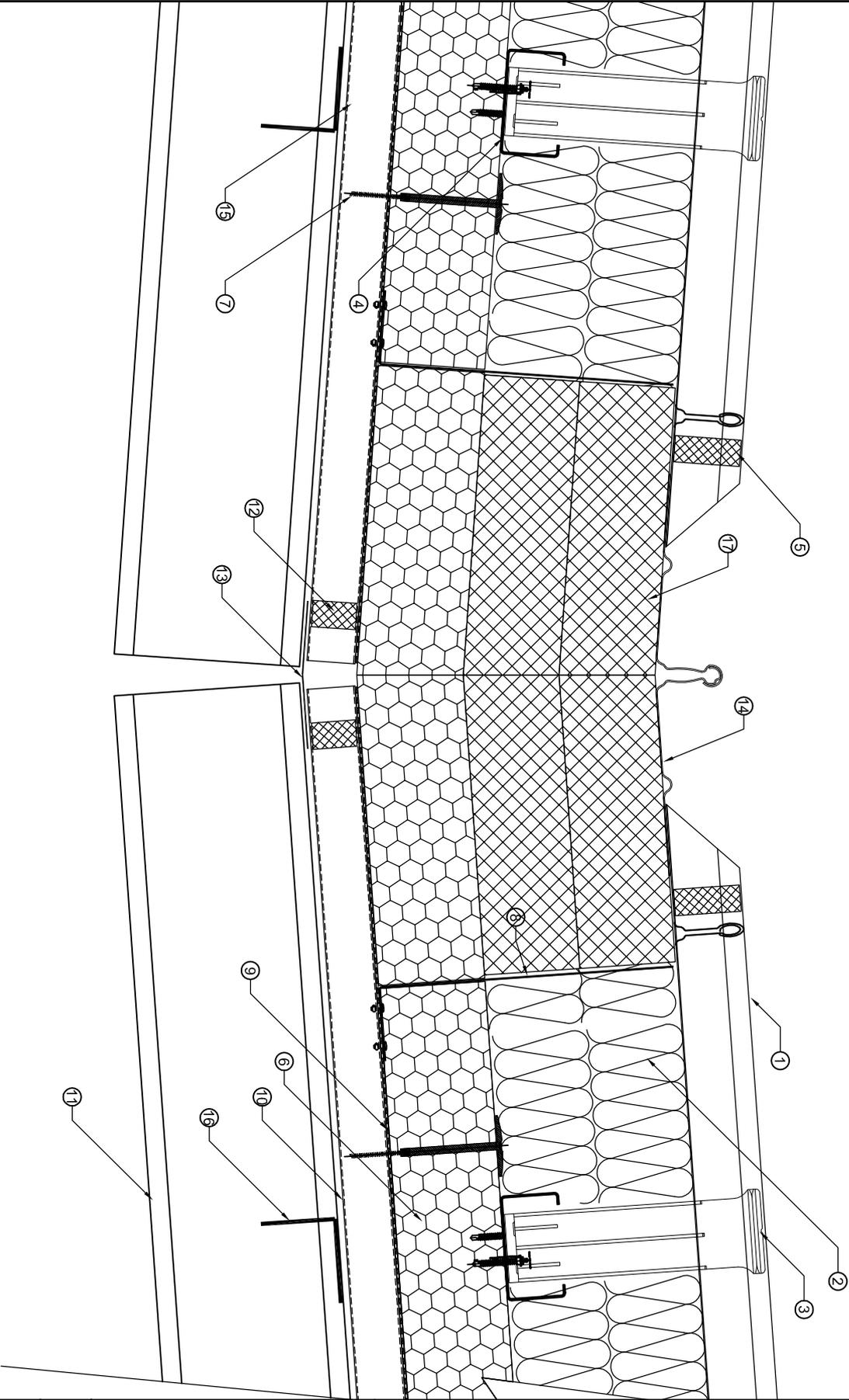


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal Insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.9mm galvanised steel sub purlin. Grade S280GD+Z275
- ⑤ S.F.S Intec. SDK3 6.0x45.
- ⑥ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑦ S.F.S R45x65/BS-4.8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner
- ⑧ Aluminium Eaves Closure - Min thickness 0.9mm
- ⑨ Kalzip clear vapour control layer.
- ⑩ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑪ Cold rolled galvanised steel purlin (by others)
- ⑫ Liner Filler.
- ⑬ Internal Flashing
- ⑭ Kalzip sheet used as hip. Fully welded to Kalzip. Seams cut back to 45° and fully welded
- ⑮ S.F.S Intec SXCS-519-5.5x163 fixed through crowns of liner and into purlin
- ⑯ Galvanised steel support rail (by others)
- ⑰ High Density Insulation



Revision	Drawn	CHK'D	Date	Description



A Tria Steel Enterprise

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Project: **Kalzip Standard Details**

Client: **Kalzip Ltd**

Title: **Hipped Valley Gutter**

Scale:	Date:	Drawn:	Checked:
1:4 @ A3	16.12.08	OPW	
Dwg No.	KAL-0-DS-LOWU-6-002		Rev: <b>B</b>