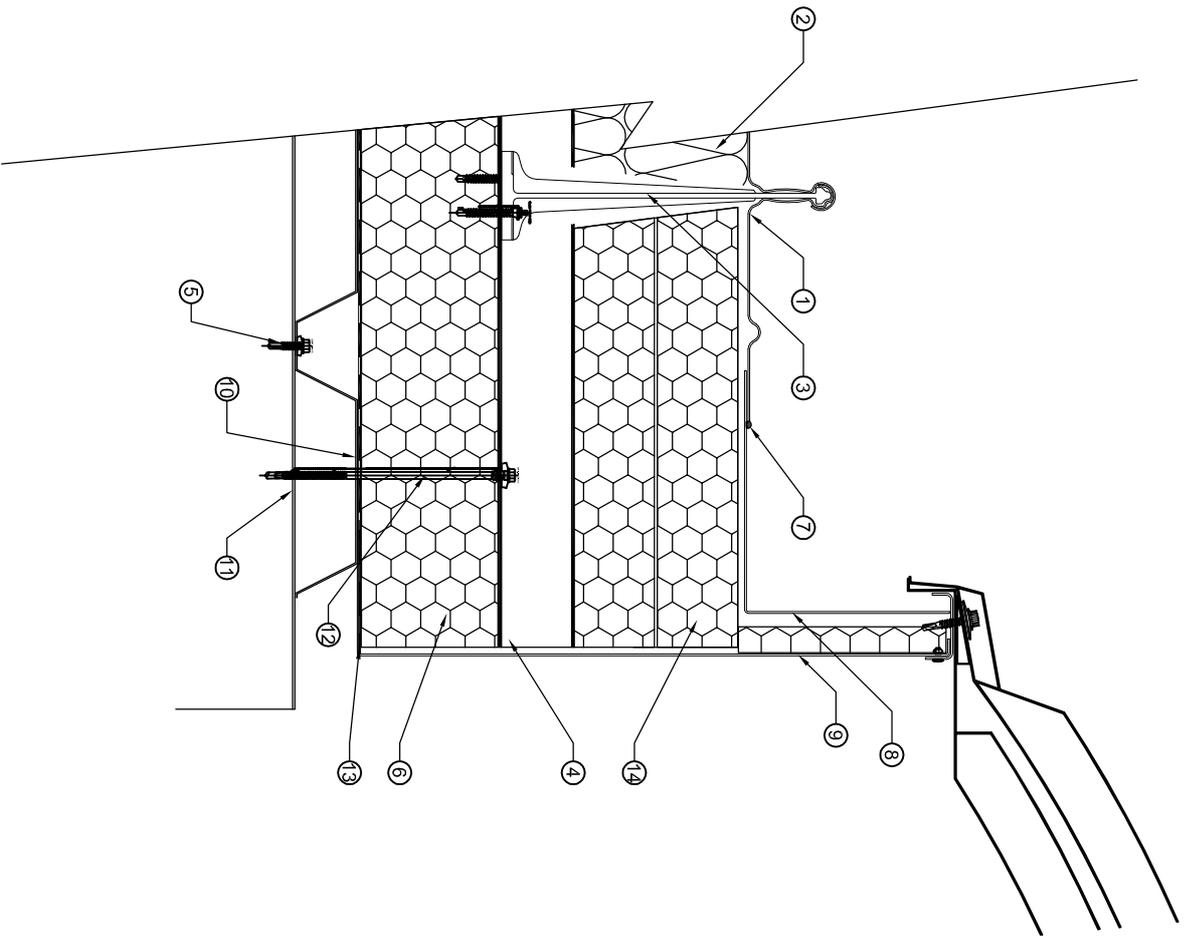
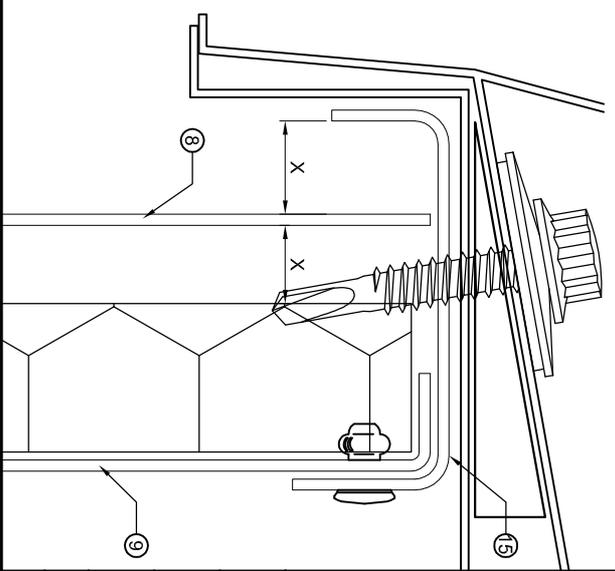


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin. Grade S280GD+2275
- ⑤ S.F.S Intec SD8-T15-5x25
- ⑥ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑦ Kalzip sheet fully welded to flashing
- ⑧ Aluminium soaker upstand
- ⑨ Soaker liner
- ⑩ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑪ Cold rolled galvanised steel purlin (by others) S.F.S Intec SXC5-S19-5.5x163 fixed through crowns of liner and into purlin.
- ⑫ Kalzip vapour control layer
- ⑬ Kalzip Insulation 23 to fully support welded area
- ⑭ Soaker Capping fixed to soaker liner only



Note:
X = Expansion Gap



Revision	Drawn	CHK'D	Date	Description

	
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Project:	Kalzip Standard Details
Client:	Kalzip Ltd
Title:	Roof Light Interface
Scale:	1:4 @ A3
Date:	28.02.08
Drawn:	OP/W
Checked:	
Dwg No.	KAL-0-DS-LOWU-7-002
Rev:	B

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