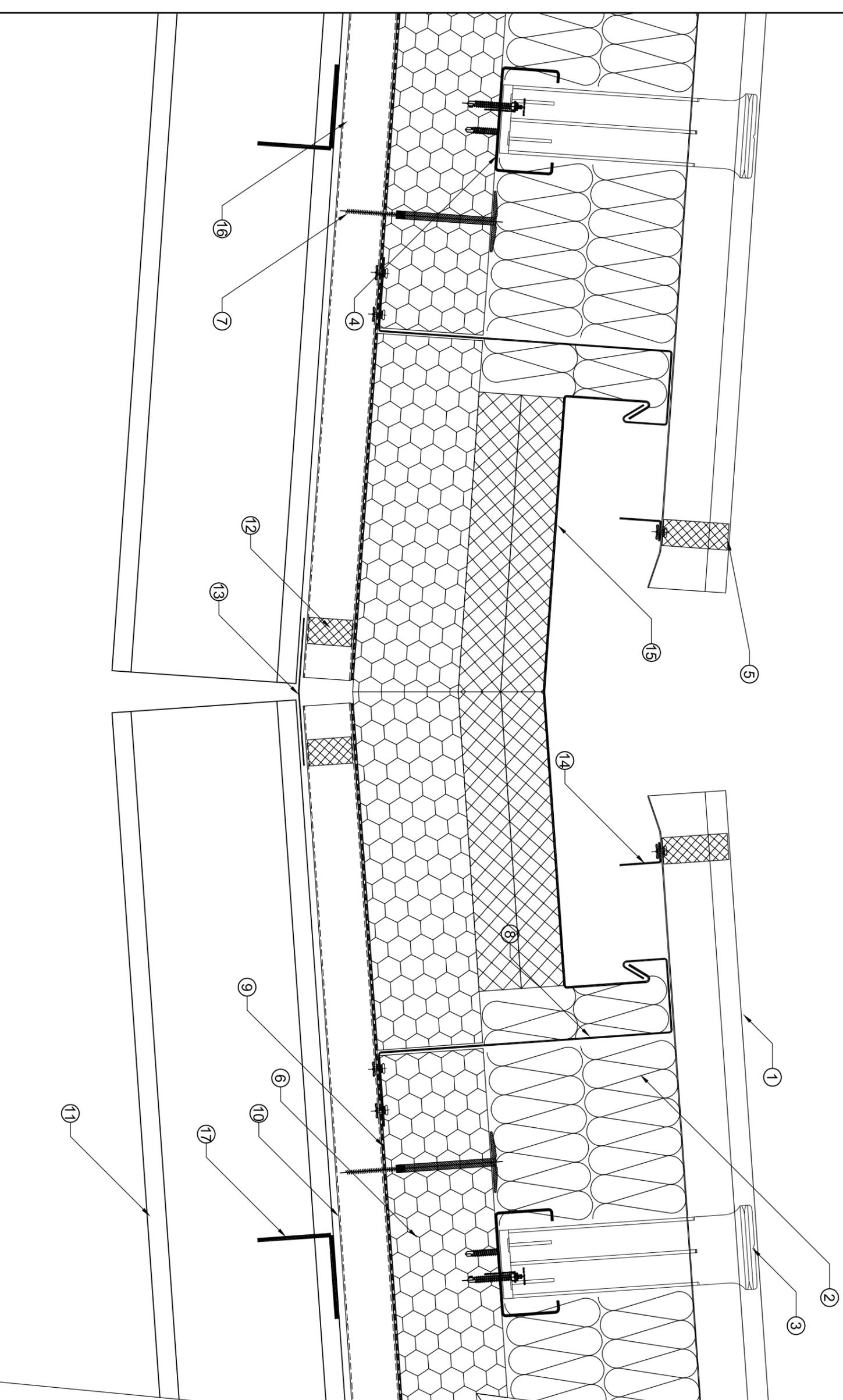


Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal Insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 dip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin S280GD+2275
- ⑤ Eaves Filler
- ⑥ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑦ S.F.S R45x65/BS-4.8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner
- ⑧ Aluminium Eaves Closure - Min thickness 0.9mm
- ⑨ Kalzip clear vapour control layer.
- ⑩ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑪ Cold rolled galvanised steel purlin (by others)
- ⑫ Liner Filler.
- ⑬ Internal Eaves Flashing
- ⑭ Drip angle.
- ⑮ TPO membrane-lined gutter.
- ⑯ S.F.S Intec SXC5-S19-5.5x163 fixed through crowns of liner and into purlin
- ⑰ Galvanised steel support rail (By others)



Revision	Drawn	CHK'D	Date	Description



A Tata Steel Enterprise

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Project:

Kalzip Standard Details

Client:

Kalzip Ltd

Title:

Hipped Valley Gutter

Scale: N/A Date: 28.02.08 Drawn: J.S. Checked:

Dwg No. KAL-0-DS-LOWU-6-001 Rev: A