

Notes

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanized steel sub purlin.
Grade S280GD+Z275
- ⑤ 100mm Kalzip Insulation 23
2400mmx1200mm boards
- ⑥ S.F.S R45x65/BS-4.8x70 (Four per board positioned 100mm minimum from corners.
Fixed into crowns of liner
- ⑦ Kalzip seam cut back and fully welded
- ⑧ Kalzip clear vapour control layer.
- ⑨ Kalzip trapezoidal steel liner sheet to
suit Kalzip top sheet (wide rib up).
- ⑩ Cold rolled galvanised steel purlin (by others)
- ⑪ Liner Filler.
- ⑫ Translucent Liner Sheet
- ⑬ S.F.S Inlec SXCS-19-4.5x163 fixed through
crowns of liner and into purlin
- ⑭ Kalzip Insulation 23 to fully support welded
area
- ⑮ Soaker flashing upstand
- ⑯ Soaker liner
- ⑰ Soaker capping fixed to soaker liner only

Revision	Drawn	CHK'D	Date	Description
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Note:
X = Expansion Gap



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Project:

Kalzip Standard Details

Client:

Kalzip Ltd

Title:

Soaker Ridge

Scale:	Date:	Drawn:	Checked:
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