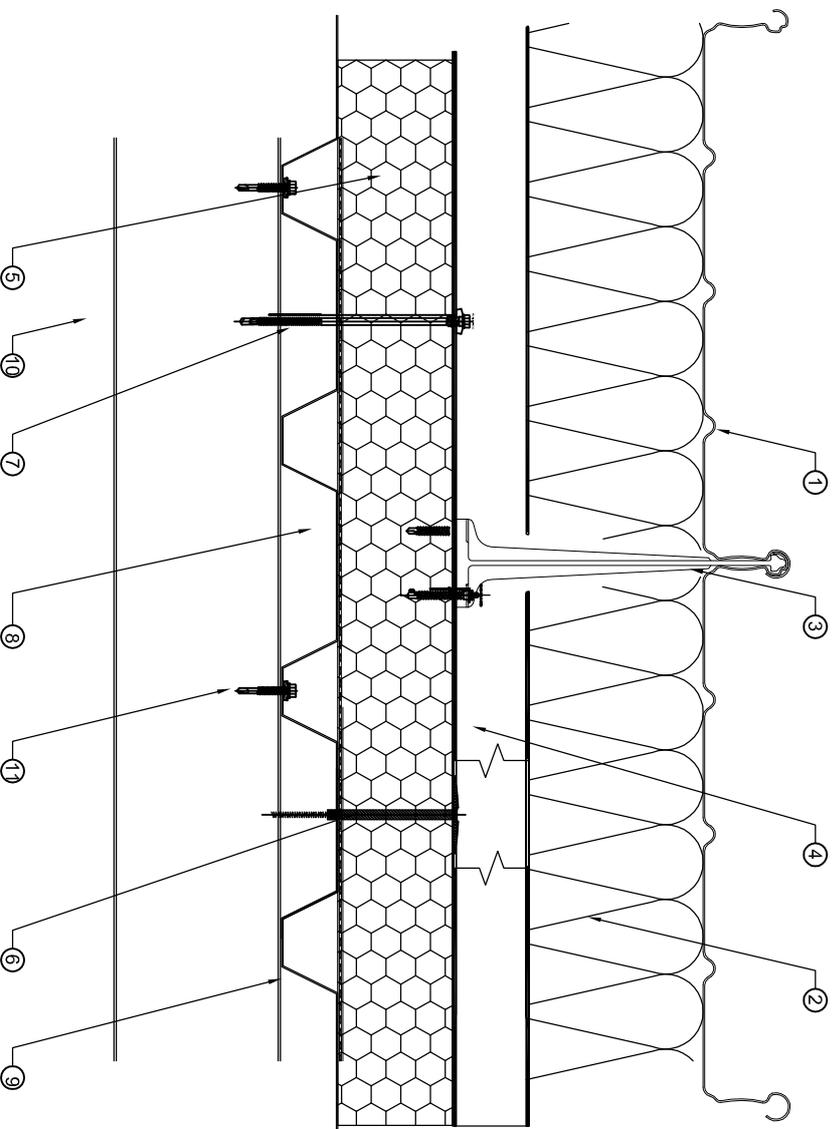


**Notes**

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal Insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E180 clip.
- ④ 99.5x55x1.8mm galvanised steel sub purlin. Grade S280GD+2275
- ⑤ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑥ S.F.S Intec. R45x65/BS-4, 8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner.
- ⑦ S.F.S Intec. SXC5-S19-5.5x163 fixed through crowns of liner, and into purlin.
- ⑧ Kalzip clear vapour control layer.
- ⑨ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑩ Cold rolled galvanised steel purlin (by others)
- ⑪ SD5-T15-5.5x25.



Revision	Drawn	CHK'D	Date	Description



A Tria Steel Enterprise

Kalzip Ltd

Haydock Lane, Haydock, St. Helens  
MERSEYSIDE, WA11 9TY

Tel: 01942 295 500  
Fax: 01942 295 508

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**Project:** Kalzip Standard Details

**Client:** Kalzip Ltd

**Title:** Vertical Section

Scale:	Date:	Drawn:	Checked:
1:4 @ A3	21.07.08	J.S.	

Dwg No.	Rev.
KAL-0-DS-LOWU-23-001	B