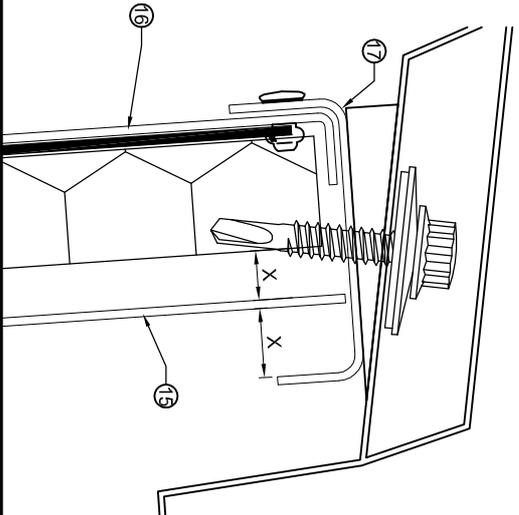
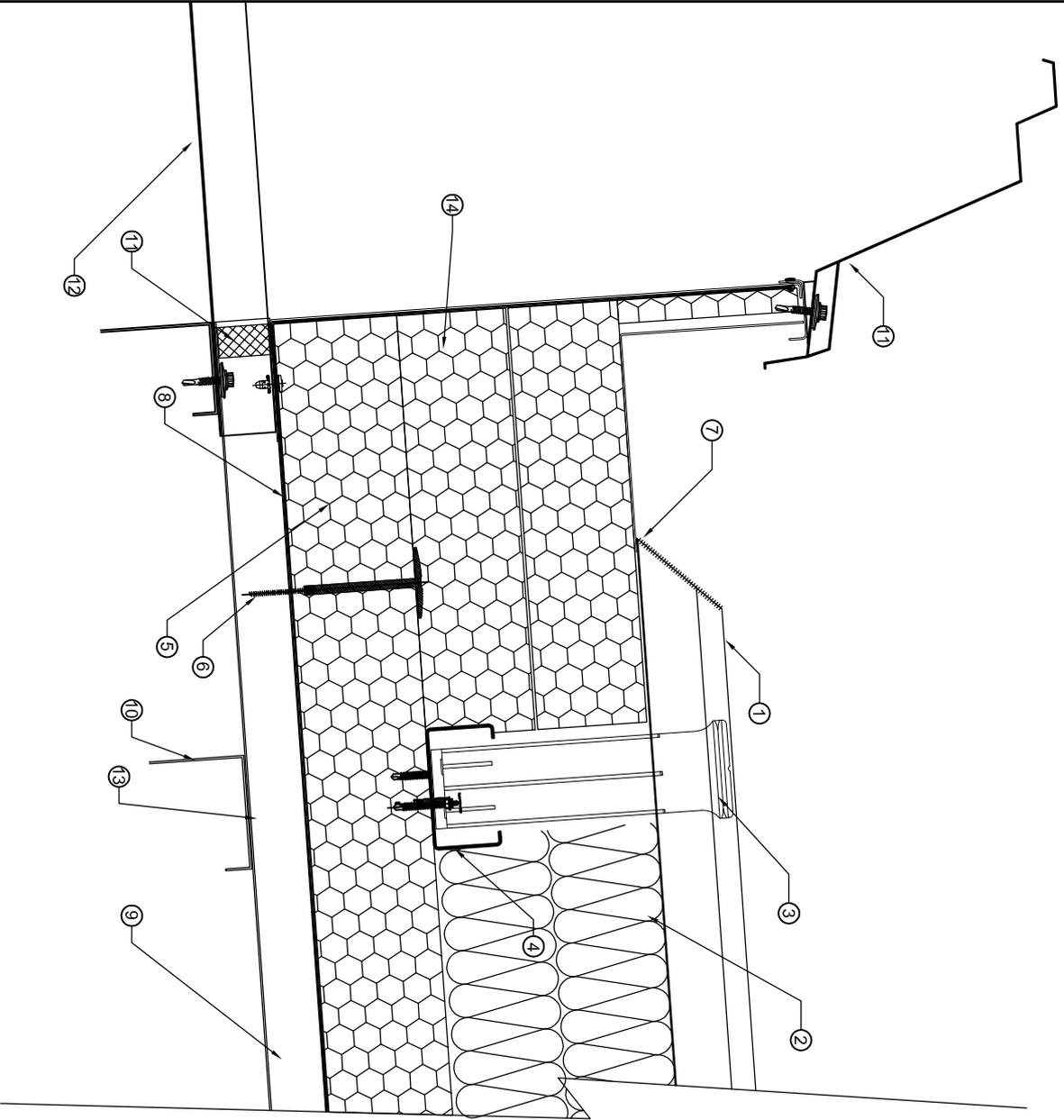


**Notes**

- ① Kalzip 65/400 aluminium standing seam top sheet.
- ② Kalzip Thermal insulation Plus xx, 2x100mm compressed to 180mm.
- ③ E 180 clip.
- ④ 99.5x55x1.8mm galvanized steel sub purlin. Grade S280GD+2275
- ⑤ 100mm Kalzip Insulation 23 2400mmx1200mm boards
- ⑥ S.F.S R45x65/BS-4-8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner)
- ⑦ Kalzip seam cut back and fully welded
- ⑧ Kalzip clear vapour control layer.
- ⑨ Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- ⑩ Cold rolled galvanized steel purlin (by others)
- ⑪ Liner Filler.
- ⑫ Translucent Liner Sheet
- ⑬ S.F.S Incec SXCS-S19.5.5x163 fixed through crowns of liner and into purlin
- ⑭ Kalzip Insulation 23 to fully support welded area
- ⑮ Soaker flashing upstand
- ⑯ Soaker liner
- ⑰ Soaker capping fixed to soaker liner only



Note:  
X = Expansion Gap



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Project: Kalzip Standard Details

Client: Kalzip Ltd

Title: Soaker Ridge

Scale: 1:4 @ A3	Date: 28.02.08	Drawn: OPW	Checked:
Dwg No. KAL-0-DS-LOWU-7-003		Rev: B	