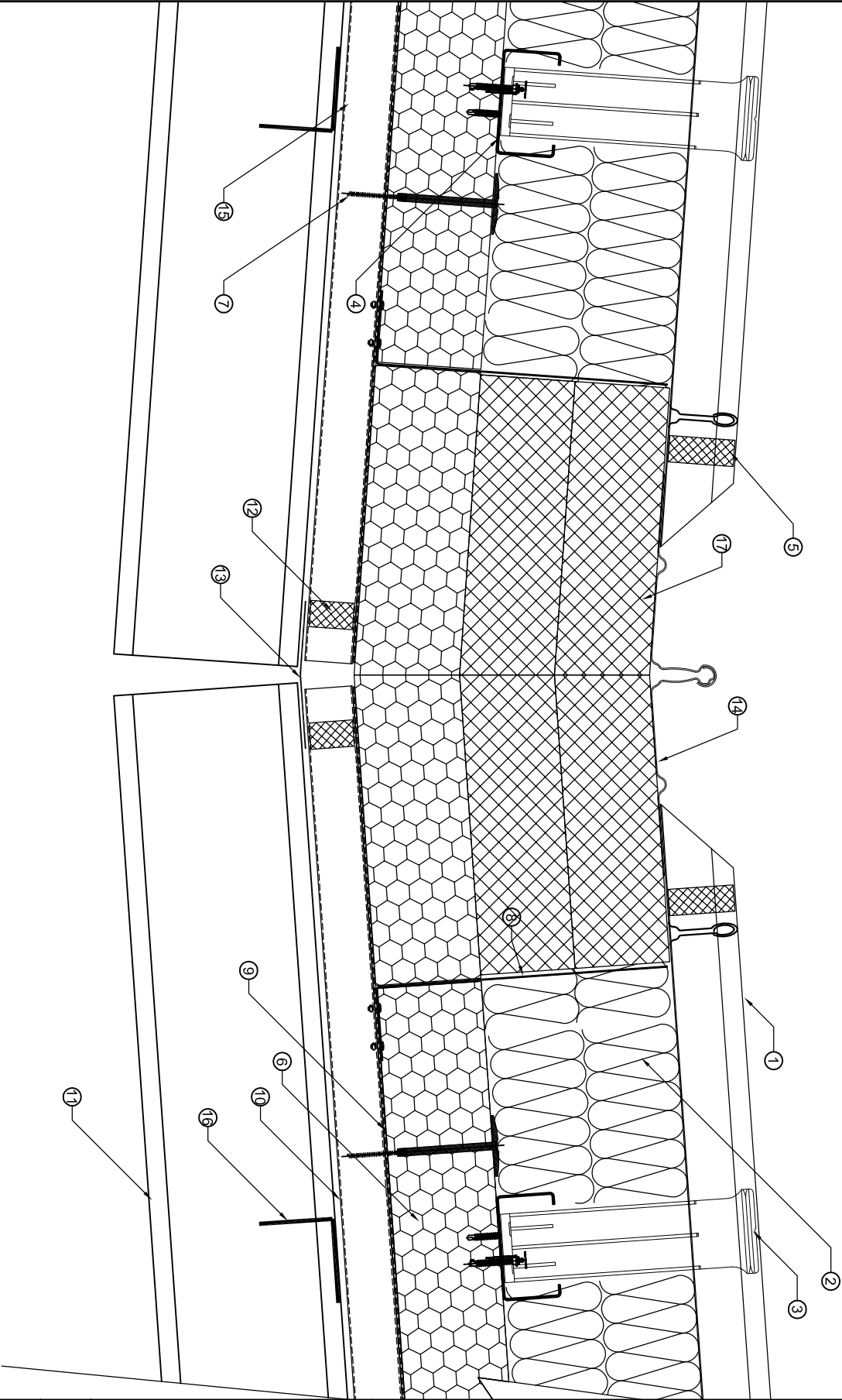


Notes

- 1 Kalzip 65/400 aluminium standing seam top sheet.
- 2 Kalzip Thermal Insulation Plus xx, 2x100mm compressed to 180mm.
- 3 E180 clip.
- 4 99.5x65x1.8mm galvanised steel sub purlin. Grade S280GD+2275
- 5 S.F.S Intec. SDK3 6.0x45.
- 6 100mm Kalzip Insulation 23 2400mmx1200mm boards
- 7 S.F.S R45x65/BS-4.8x70 (Four per board positioned 100mm minimum from corners. Fixed into crowns of liner
- 8 Aluminium Eaves Closure - Min thickness 0.9mm
- 9 Kalzip clear vapour control layer.
- 10 Kalzip trapezoidal steel liner sheet to suit Kalzip top sheet (wide rib up).
- 11 Cold rolled galvanised steel purlin (by others)
- 12 Liner Filler.
- 13 Internal Flashing
- 14 Kalzip sheet used as hip. Fully welded to Kalzip. Seams cut back to 45° and fully welded
- 15 S.F.S Intec SXC5-S19-5.5x163 fixed through crowns of liner and into purlin
- 16 Galvanised steel support rail (by others)
- 17 High Density Insulation



Revision	Drawn	CHKD	Date	Description
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A Tria Steel Enterprise

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Project: Kalzip Standard Details

Client: Kalzip Ltd

Title: Hipped Valley Gutter

Scale:	Date:	Drawn:	Checked:
1:4 @ A3	16.12.08	OPW	
Dwg No.	KAL-0-DS-1-OWU-6-002		Rev: B